



"Net Zero by Design:

Our Commitment to a Carbon-Free Future"

2025

"Quality products from concept to installation"





# Manufacturing Centre Bonnybridge, Central Scotland



We're reducing emissions, embracing renewable energy, and building a sustainable future—step by step, with purpose and accountability.





### Commitment

Our journey toward net zero is more than a commitment—it's a responsibility. As we face the growing urgency of climate change, we recognize the need to transform the way we operate, produce, and innovate. Every step we take is guided by a simple but powerful goal: reducing our carbon footprint to zero, while creating a more sustainable future for all.

This transformation is rooted in measurable actions:

- Reducing emissions at the source through cleaner energy, improved efficiency, and sustainable practices across our operations.
- Investing in renewable energy and low-carbon technologies that redefine how we power our business.
- Collaborating with partners and communities to build a resilient, circular economy that benefits everyone.
- Measuring progress transparently, holding ourselves accountable, and adjusting our strategies to stay aligned with science-based targets.

We're not just planning for the future—we're building it now.

And though the road is complex, we believe that innovation, collaboration, and integrity will lead us there.



## ENVIRONMENTAL POLICY

REDUCE. REUSE. RECYCLE.

One of the most respected brand names in the catering industry, with an enviable reputation for quality and innovation built over 60 years, steadily expanding, and maintaining a sound profitability, whilst ensuring competitive pricing for the end user. Operating from a purpose-built factory in central Scotland. On site activities are based on the design, fabricating, assembly, and testing of sheet metal parts, creating products and appliances for the commercial catering equipment market. The general maintenance of the facilities, administration and logistical warehousing and distribution.

Green Thinking In-line with current directives to protect the environment E&R Moffat's research and development team continually work on developing energy efficient, eco-conscious products which are fit for purpose, reliable in service,

products which are fit for purpose, reliable in service, and environmentally friendly. Constantly striving for the efficient use of energy and raw material in production. Minimizing the environmental impact, the products will have in use and disposal. Providing the market place a "green thinking" option. The highly valued workforce. and a policy of multi-skilling allows for manufacturing flexibility and provides a constant source of fresh energy, ideas, and improvements, focused on saving energy whilst delivering practical, efficient performance. The company is also committed to reducing its carbon footprint in every area of operation whilst following all relevant legislation, regulations, and best practices. Preventing, and minimising pollution as far as is reasonably practicable. Constantly updating and investing in high-tech state of the art sheet metal laser cutting punching and metal folding machinery, to minimise waste during manufacturing. Maintaining a packaging and transport system with an innovative delivery technique limiting the use of excessive packaging waste where possible. Materials used in manufacturing are monitored and all excess is recycled. Typically, the recycled metal content in the stainless steel we use is within the range of 85 to 90% this varies due to the availability of stainless-steel scrap. The Volatile Organic Compounds in our units for BREAAM declaration are "not applicable". A Lloyds approved manufacturer working to the British standard BS, EN, ISO 9001:2015. E&R Moffat Ltd.'s quality policy is to provide products made to specific requirements within current legislation.

#### COMMITTED TO REDUCING OUR CARBON FOOTPRINT IN EVERY AREA OF OPERATION

We recognise that virtually all the activities of an organisation or an individual have some impact on the environment. Our aim is to reduce the impact of our own organisation through a program of continuous improvement

- Quantify and monitor all environmental impacts of our business
- Comply with current legislation and, meet.
   future legislative requirements sheed of relevant deadlines.
- Integrate environmental objectives into relevant business decisions in a cost-efficient manner.
- Require colleagues to address environmental responsibilities within the framework of normal operating procedures.
- Minimise waste, recover as much as is economically practical, ensure the remainder is disposed of responsibly.
- Develop appropriate emergency response plans for major incidents to minimise their environmental impact.
- Influence suppliers of services and goods to reduce their impact on the environment.
- Enhance awareness among customers, colleagues and others who have an interest in our business.

Our logistics transport partner Mcdowell Haulage & Distribution is a member of the pallet Network. This affiliation allows for maximum optimization of truck space during deliveries, minimising empty running. By leveraging the capabilities of the pallet network, we can ensure efficient and cost-effective transportation of goods.

SIGNED:

E KIL MA

E. William Moffat MANAGING DIRECTOR:

## **Baseline Emissions Footprint**

Baseline emissions are a record of the greenhouse gases that have been produced in the past and were produced prior to the introduction of any strategies to reduce emissions. Baseline emissions are the reference point against which emissions reduction can be measured.

Baseline Year: 2019

UK Gov DESNZ conversions used for units of heating oil, diesel, petrol

Baseline year emissions:

EMISSIONS TOTAL (tCO2e)

Scope 1 393.98

Scope 2 184.33

Scope 3 We are in the process of collating spend based data for

(Included Sources) base year and FYE 2024.

Total Emissions 578.31 + Scope 3

## **Emissions Reporting**



#### Reporting Year: 2024

EMISSIONS TOTAL (tCO2e)

**Scope 1** 331.10

**Scope 2** 96.95

Scope 3 To be measured: Upstream and downstream transportation

(Included Sources) and distribution, business travel, employee commuting,

waste, services and capital goods. Plan transition from

spend to unit based data in coming years.

Total Emissions 428.05 + Scope 3



## Emissions Reduction Targets



In order to continue our progress to achieving Net Zero, we have adopted the following carbon reduction targets.

- Reduce scope 1 & 2 emissions by 50% by 2030.
- Complete measurement of Scope 3 emissions within the next 12 months.
- Report company GHG emissions on an annual basis.

We project that carbon emissions will decrease over the next five years to 289  $tCO_2e$  +S3 by 2030.

This is a reduction of 32% from today or 50% from base year.



## Sustainability in Action: Our Story So Far



Environmental management measures and projects completed or implemented since the **2019** baseline.

- We have cut our **vehicle** CO2e emissions by **48%**.
- Reduced the CO2e emissions from our electricity use by 47%.

The carbon emission reduction achieved by these schemes equates to 150.26 tCO₂e.

This equates to a 26% reduction against the 2019 baseline due to our current use of oil heaters to heat the factory.

We are in a rural area and have out ourselves off from the gas grid.



## Carbon Reduction Projects



#### 2020

 Replaced 100% of factory and office lighting with LEDs with the help of RES.



Solar PV and Biomass feasibility study carried out by Amp Energy.



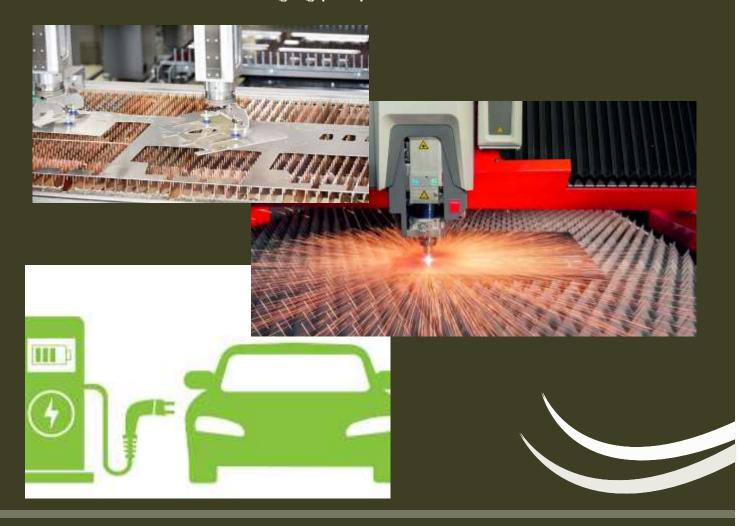


## Carbon Reduction Projects



#### 2022

- Replaced CO2 laser cutting technology and air compressors system
  with a £1.25M investment in state of the art sheet metal fiber optic
  laser cutting and product part picking automation complete with an
  energy efficient on demand compressed air system.
- Installed Electric car charging pod points EVs & PHEV.



## Carbon Reduction Projects



#### 2023

- Outsourced warranty repair to put engineers closer to the repairs.
   While this may have just moved fuel used from S1 to S3, our partner has greater scope for electrification of their local fleet.
   We were previously driving from Scotland to our largest market area in South England.
- · Replaced factory water heating system to an on demand electric boiler.



## The Next Step



2026

- Replace Sheet metal panel bender with innovative next generation panel forming automation, increasing production speed and efficiency, cutting lead times and reducing electricity use by 68%.
- Investigating alternative means of heating the factory using electricity with onsite generation and storage.

As a reputable sixty two year old SME in manufacturing with ninety employees, all future Carbon reduction initiatives will be carefully planned accessed, and implemented and must make economic sense.

Our Net Zero Lead is the Company Secretary, a recent attendee of the Scottish Enterprise Net Zero Academy and graduate of IEMA Pathways to Net Zero. He is assisted by Grant Cunningham who has a Bachelor of engineering in energy and sustainability.





## Goals and Aspirations



- Manufacturing Process Improvements
- Automate energy monitoring
- Product Lifecycle Improvements
- Design equipment for energy efficiency and recyclability
- Launch take-back / recycling programs
- Low-carbon Logistics
- · Switch to electric delivery vehicles
- · Optimize freight routes for raw materials
- Forest restoration
- Verified carbon removal technologies
- Improve factory building insulation





## Insight



This Carbon Reduction Plan has been completed in accordance with PPN 06/21 and associated guidance and reporting standard for Carbon Reduction Plans.

Emissions have been reported and recorded in accordance with the published reporting standard for Carbon Reduction Plans and the GHG Reporting Protocol corporate standard and uses the appropriate Government emission conversion factors for greenhouse gas company reporting.

Scope 1 and Scope 2 emissions have been reported in accordance with SECR requirements, and the required subset of Scope 3 emissions have been reported in accordance with the published reporting standard for Carbon Reduction Plans and the Corporate Value Chain (Scope 3) Standard.



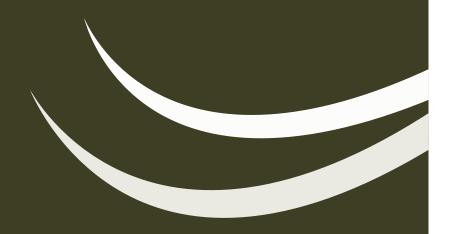




Reduce—Reuse—Recycle—Repeat

## THERE IS NO PLANET B











UKCA

All our products are manufactured to UKCA standards

Certificate number: 10475058 ISO 9001:2015

R290 Refrigerant

All our refrigerated products use R290 refrigerant gas, reducing energy communition by up to 30%

